MATERIAL SAFETY DATA SHEET

Product Name	ADHESIVES
	KS-1

SECTION 1 CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Company's Name CHILSUNG POLYMER CO.,LTD

Company's State #27 GEUMAM-RI, SEOTAN-MYEON, PYEONGTAEK-SI,

GYEONGGI-DO, KOREA Tel 82-31-664-3849 Fax 82-31-664-2449

Company's Country KOREA
Company's Zip Code 451-852

 Company's Emerg Phone
 82-31-664-3849

 Company's Info Phone
 82-31-664-3849

Substance ADHESIVES
Trade names KS-1

Issue Date May-15-2015
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SECTION 2 HAZARDS IDENTIFICATION

1. Hazards identification classification

Flammable liquid CATEGORY 2
Skin Corrosion/Irritation CATEGORY 2
Serous Eyes Damage/Eye Irritation CATEGORY 2
Germ cell mutagenicity CATEGORY 1A
Specific target organ toxicity (Single exposure) CATEGORY 1,3
Specific target organ toxicity (Repeated exposure) CATEGORY 1
Aspiration hazard CATEGORY 1

- 2. Label elements and precautionary statement
- 2-1. Pictograms(GHS)



2-2. A signal word

Danger

2-3. Hazard statement

H225 Highly flammable liquid and vapor

H304 May be fatal if swallowed and enters airways

H315 Causes skin irritation

H317 May cause allergic skin reaction

H319 Causes serious eye irritation

H335 May cause respiratory irritation

H336 May cause drowsiness or dizziness

H360 May damage fertility or the unborn child

H370 Causes of damage to (...)the body

H372 May casue damage to the body of the prolonged or repeated exposure

2-4. Precautionary statements

Precautionary statements

(Prevention)

P201 Obtain special instruction before use

P202 Do not handle until all safety precautions have been read and understood

P210 Keep away from heat/sparks/open flames/hot surfaces - No smoking

P233 Keep container tightly closed

P240 Ground/bond container and receiving equipment

P241 Use explosion-proof electrical/ventilating/lighting/equipment

P242 Use only non-sparking tools

P243 Take precautionary measures against static discharge

P260 Do not breathe dust/fume/gas/mist/vapors/spray

P264 Wash hands thoroughly after handling

P270 Do not eat, drink or smoke when using this product

P271 Use only outdoors or in a well-ventilated area

P280 Wear protective gloves/protective clothing/eye protection/face protection

P281 Use personal protective equipment as required

Precautionary statements

(Response)

P301+P310 If swallowed : Immediately call a posion center or doctor/physician

P302+P352 If on skin: Rinse skin with water

P303+P361+P353 If on skin(or hair): Remove/Take off immediately all contaminated

clothing. Rinse skin with water/shower

P304+P340 If Inhaled: Remove victim to fresh air and keep at rest in a position

comfortable for breathing

P305+P351+P338 If on eyes: Rinse eyes with water

P307+P311 If exposed : Immediately call a posion center or doctor/physician

P308+P313 If exposed or concerned : Get medical advice/attention

P312 If you feel unwell : call a poison center or doctor/physician

P314 Get medical advice/attention if you feel unwell

P331 Do not induce vomiting

P332+p313 If your skin unwell: Get medical advice/attention

P337+P313 If your eyes unwell : Get medical advice/attention

p362 Take off contaminated clothing and wash before reuse

P370+P378 In case of fire: Use form extinction

p391 Please collect spillage

Precautionary statements

(Storage) P403+P233 Store in a well-ventilated place. Keep lock

P403+P235 Store in a well-ventilated place. Keep cool

P405 Store locked up

Precautionary statements

Health

(Disposal) P501 Dispose of contents and container in accordance with local regulations

Other hazard-Risk which are not included in the classification criteria(e.g. explosion hazard)

TOLUENE ACETONE METHYL ETHYL KETONE POLYURETHANE RESIN
2 1 1 1

 Fire
 3
 3
 3
 1

 Reactivity
 0
 0
 0
 0
 0

SECTION 3 COMPOSITION, INFORMATION ON INGREDIENTS

INGREDIENT	CAS NO	CONTENT
TOLUENE	108-88-3	10~20%
ACETONE	67-64-1	30~40%
METHYL ETHYL KETONE	78-93-3	30~40%
POLYURETHANE RESIN	26354-06-3	15~25%

SECTION 4 FIRST AID MEASURES	
Eye contact	Wash eyes immediately with large amounts of water or normal saline, occasionally lifting upper and lower lids, until no evidence of chemical remains Get medical attention immediately
Skin contact	Remove contaminated clothing, jewelry, and shoes immediately Wash with soap or mild detergent and large amounts of water until no evidence of chemical remains (at least 15-20 minutes) Get medical attention, if needed
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing Use a bag valve mask or similar device to perform Artificial respiration(rescue breathing) if the victim needed Get medical attention
Ingestion	Contact local poison control center or physician immediately Prevent blocking airway up. When vomiting occurs, keep head lower than hips to help prevent aspiration If person is unconscious, turn head to side Get medical attention immediately

SECTION 5 FIRE-FIGHTING MEASURES

Fire and explosion hazards Severe fire hazard. Vapor/air mixtures are explosive above flash point

Regular dry chemical, carbon dioxide, water, regular foam Suitable extinguishing media

Use regular foam or flood with fine water spray Large fires

Move container from fire area if it can be done without risk Fire fighting

Cool containers with water spray until well after the fire is out

Stay away from the ends of tanks

For fires in cargo or storage area: Cool containers with water from unmanned hose

holder or monitor nozzles until well after fire is out

If this is impossible then take the following precautions: Keep unnecessary people away,

isolate hazard area and deny entry

Let the fire burn

Withdraw immediately in case of rising sound from venting safety device or any

discoloration of tanks due to fire

For tank, rail car or tank truck: Evacuation radius: 800 meters (1/2 mile) Do not attempt to extinguish fire unless flow of material can be stopped first

Flood with fine water spray

Do not scatter spilled material with high-pressure water streams Cool containers with water spray until well after the fire is out Apply water from a protected location or from a safe distance Avoid inhalation of material or combustion by-products

Stay upwind and keep out of low areas

SECTION 6 ACCIDENTAL RELEASE MEASURES

Avoid heat, flames, sparks and other sources of ignition Occupational release (emergency procedures)

Stop leak if possible without personal risk

Reduce vapors with water spray. Small spill: Absorb with sand or other

non-combustible material

Collect spilled material in appropriate container for disposal

Large spills : Dike for later disposal

Remove sources of ignition. Keep unnecessary people away, isolate hazard area and

deny entry

SECTION 7 HANDLING AND STORAGE

1.Handling

Keep away from heat/sparks/open flame/hot surfaces -No smoking

Take measures to prevent the build up of electrostatic charge

Prevent generation of vapor or mist

Handling is performed in a well-ventilated place

Store and handle in accordance with all current regulations and standards

Keep separated from incompatible substances

Store locked up. Store away from incompatible materials such as oxidizing agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limit ACGIH TLV(TWA):

TOLUENE TWA - 50ppm 188mg/m3 STEL - 150ppm 560mg/m3

ACETONE TWA - 500ppm 1188mg/m3 STEL - 750ppm 1782mg/m3

METHYL ETHYL KETONE TWA - 200ppm 590mg/m3 STEL - 300ppm 885mg/m3

POLYURETANE RESIN No Data

OSHA PEL(TWA): Not available

TOLUENE TWA 50 ppm

ACETONE TWA 500 ppm , STEL 750 ppm

METHYL ETHYL KETONE TWA 200 ppm , STEL 300 ppm

POLYURETANE RESIN No Data

Ventilation Provide local exhaust ventilation system. Ventilation equipment should be

explosion-resistant if explosive concentrations of material are present

Ensure compliance with applicable exposure limits

Eye protection Wear splash resistant safety goggles. Provide an emergency eye wash fountain and

quick drench shower in the immediate work area

Clothing Wear appropriate chemical resistant clothing

Impervious protective clothing. Protective boots, if the situation requires

Gloves Wear appropriate chemical resistant gloves

Impervious gloves

Respirator The following respirators and maximum use concentrations are drawn from NIOSH

and/or OSHA

500 ppm

Any self-contained breathing apparatus

Any supplied-air respirator

1250 ppm

Any supplied-air respirator

2500 ppm

Any self-contained breathing apparatus with a full facepiece

Any supplied-air respirator with a full facepiece Any supplied-air respirator with a full facepiece

50000 ppm

Any supplied-air respirator with a full facepiece that is operated in pressure-demand

or other positive-pressure mode

Escape -

- : Any air-purifying respirator with a full facepiece and an organic vapor canister
- : Any appropriate escape-type, self-contained breathing apparatus
- : For Unknown Concentrations or Immediately Dangerous to Life or

Health - Any supplied - air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply

: Any self-contained breathing apparatus with a full facepiece

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

KS-1

Physical state Liquid
Appearance Clear

Color Translucent Gray

Odor No data 85℃ Boiling point/Range Melting/Freezing point No data -7°C Flash point No data Vapor pressure **Explosive limits** No data 0.85 Specific gravity Insolubility Water solubility

pH No data
Coefficient of water/oil distribution No data
Auto ignition temperature No data
Viscosity 5,000 cP

TOLUENE

Physical state Liquid
Appearance Clear
Color Colorless
Odor Benzene Odor

Boiling point/Range 111°C Melting/Freezing point -95°C Flash point 4°C

Vapor pressure 28.4mmHg (25°C)

Explosive limits 7.1/1.1% Specific gravity 0.8636

Water solubility 0.0526 g/100 $m\ell$ (25°C)

pH No data
Coefficient of water/oil distribution 2.73
Auto ignition temperature 480°C
Viscosity 0.56 cP

ACETONE

Physical state Liquid
Appearance Clear

Color No data
Odor Sweet-odor 2)

Boiling point/Range 56.1℃ (760 mmHg)

Melting/Freezing point $-17^{\circ}\text{C (c.c.)}$ Flash point No data
Vapor pressure 24 kPa (20°C)
Explosive limits 13/2.2 %

Explosive limits 13/2.2 %

Specific gravity 0.8

Water solubility No data

PH No data

Coefficient of water/oil distribution -0.24

Auto ignition temperature 465°C

Viscosity 0.303 cP (25°C)

METHYL ETHYL KETONE

Physical stateLiquidAppearanceClearColorColorlessOdorSweet-odorBoiling point/Range 80° CMelting/Freezing point -86° CFlash point -9° C (c.c)

Vapor pressure 90.6mmHg (25℃)

Explosive limits 11.5/1.8% Specific gravity 0.8

Water solubility 29 g/100ml (25°C)

pH No data

Coefficient of water/oil distribution 0.29

Auto ignition temperature 505°C

Viscosity 0.40 cP (25°C)

Polyurethane Resin

Physical state Soild
Appearance Clear

Color Colorless to Yellowish brown

Odor odorless Boiling point/Range No data Melting/Freezing point No data Flash point No data No data Vapor pressure **Explosive limits** No data Specific gravity 1.16-1.22 Water solubility Insolubility No data Coefficient of water/oil distribution No data No data Auto ignition temperature No data Viscosity

SECTION 10 STABILITY AND REACTIVITY

Chemical stability and possibility of

hazardous reactions

Stable under normal conditions

Conditions to avoid Avoid the fire, spark, flame, and other ignition sources

The fume has an explosive characteristic.

Avoid the overheating of container.

Incompatible materials Flammable material

Hazardous decomposition products CO, CO₂ , nitrogen compounds

SECTION 11 TOXICOLOGICAL INFORMATION

Acute Oral Toxicity

Acute Dermal Toxicity

No data
Serious eye damage/irritation

No data

Single Dose Toxicity

Can affect the central nervous system, the heart may cause increased mucus

Repeated Dose Toxicity

May cause dermatitis upon prolonged exposure to the skin, nervous system, liver,

affect the heart

Germ cell Mutagenicity EU CLP : 18 Effect on Next generation No data

(Reproductive Toxicity)

Carcinogenicity IARC: No data available, NTP: No data available, EU CLP: No data available

Additional Advice No data

SECTION 12 ECOLOGICAL INFORMATION

Eco toxicity Fish:

Crustacea : Algae :

Mobility in soil No data
Persistence/Degradability No data
Possibility of Accumulation in Animal Body No data
Bio accumulative No data

SECTION 13 DISPOSAL CONSIDERATIONS

Regulations of Waste Management Recycle to process if possible

Consult your local regional authorities

You may be albe to burn in a chemical incinerator equipped with an after burner and scrubber system but exert extra care in igniting as this material is

highly flammable

Disposal Method Dispose in accordance with all applicable regulations

SECTION 14 TRANSPORT INFORMATION

Shipping name-UN number UN 1133 (ADHESIVES)

Hazard identification no. 3

Packing group Π

Ems F-E, S-D

SECTION 15 REGULATORY INFORMATION

Industrial safety and health Act Article 39 Article 41
Toxic chemical control Act Not applicable

SECTION 16 OTHER INFORMATION

Not included classification standards consider harmful/dangerousness(NFPA)

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This MSDS was prepared sincerely on the basis of the information we could obtained, however, any warranty shall not be given regarding the data contained and the assessment of hazards and toxicity. Please investigate not only the hazards and toxicity information but also the laws and regulations of the organization, area and country where the products are to be used, which shall be given the first priority. Products are supposed to be used promptly after purchase in consideration of safety.